

TDI TURBOTWIN™ Model T100-D

TURBOTWIN™ Model T100-D ENGINE AIR STARTERS

 The TDI TURBOTWIN T100-D starter is suitable for starting either gas or diesel models up to 250 liters (15000 CID). see installation and selection guidelines. This includes Cooper Bessemer GMV series, and EMD 12-567C engines. APPLICATION VERSATILITY

The turbine motor used in the model T100-D is the same rugged design used in the complete line of *TurboTwin* starters. Properly installed, the *TurboTwin* motor is highly resistant to damage caused by wet or hard contaminated drive air/gas.

CONTAMINATED SUPPLY AIR/GAS

• Installation requires only a starter relay valve (recommend TDI *TURBOVALVE*), and operation within each starter model recommended maximum pressure. The T100-D features modular construction and individual parts are easily serviced. This provides T100-D users with simple and low cost starter repair and overhaul in the future. The T100-D air starter requires no control lines or electrical wiring for its operation, therefore the unit is ideal for remote start or "black" start conditions or applications.

SIMPLICITY

The T100-D's efficient twin-turbine motor now delivers more torque using less air/gas than
previous starter designs. The T100-D is offered in both standard pressure (12 nozzle) and
low pressure (21 nozzle) versions.

LOW AIR CONSUMPTION

The gear train and bearings are factory grease-packed for the life of the starter, therefore it requires no maintenance. There are no rubbing parts, so there is no external lubrication required. Lubricator problems, installation expense, system maintenance, and the messy and hazardous oil film around the starter exhaust can be eliminated.

NO MAINTENANCE DESIGN and ENVIRNOMENTALLY SAFE

TURBOTWIN T100-D starters are constructed from durable, corrosion resistant, and high
quality materials. Major components are made from high strength aluminum or steel
alloy. As with all TURBOTWIN T100 Series starters, there are no plastic parts inside.

HEAVY DUTY CONSTRUCTION

The T100-D can be used over a wide range of drive pressures from 30 psig (2 BAR) to 150 psig (10 BAR). It is suitable for operation on either compressed air or natural gas. The lightweight, 70 Lb. (32 KG) unit is capable of delivering over 80 HP (60 kW) of cranking power at only 150 psig (10 BAR).

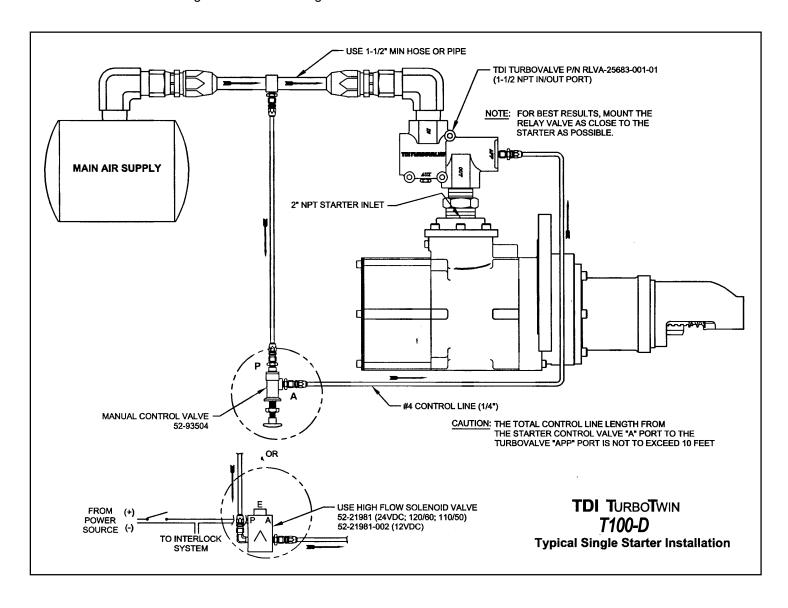
BROAD RANGE of OPERATION

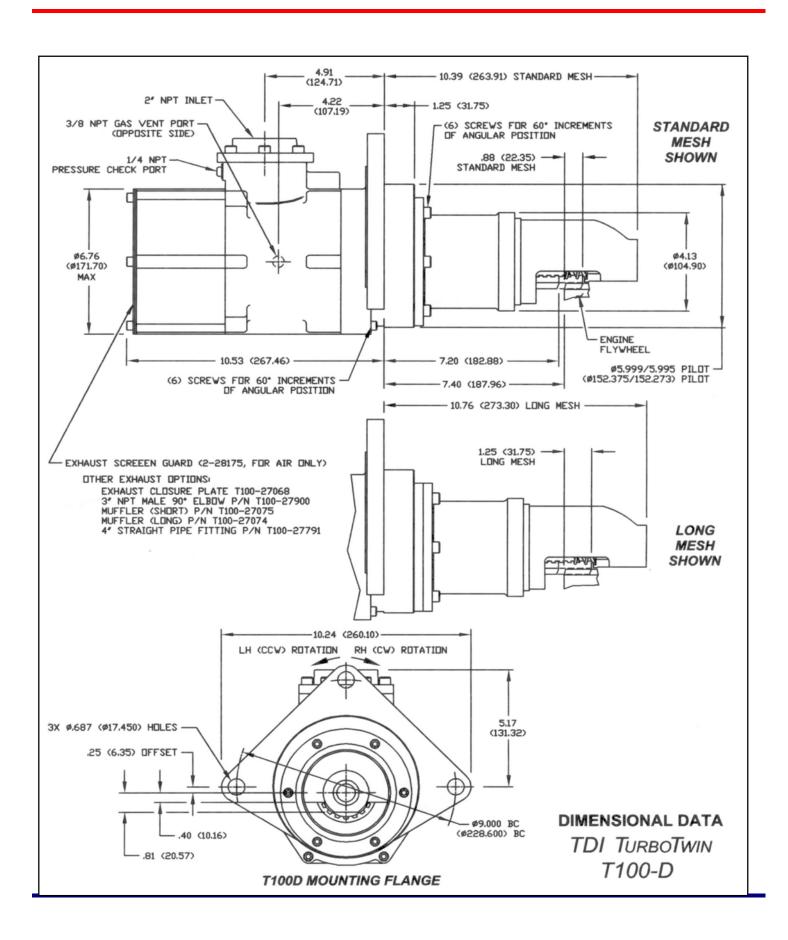
• The high horsepower of the turbine air motor combined with a planetary gear speed reducer results in a very efficient and reliable unit. A pair of axial flow turbines coupled to a planetary gear reduction set powers the *TurboTwin* T100-D. The T100-D models incorporate an inertia drive coupled to the starter gearbox drive train to provide a means of engaging and disengaging the pinion from the engine ring gear.

DESCRIPTION OF OPERATION

• Tech Development Inc. introduced the first turbine technology for starting industrial engines in 1979. The *TURBOTWIN* T100-D starters feature an innovative and more reliable turbine motor than anything on the market today. The *TURBOTWIN* T100-D is the result of TDI's continuing turbine starter design innovations.

DEVELOPMENT HISTORY



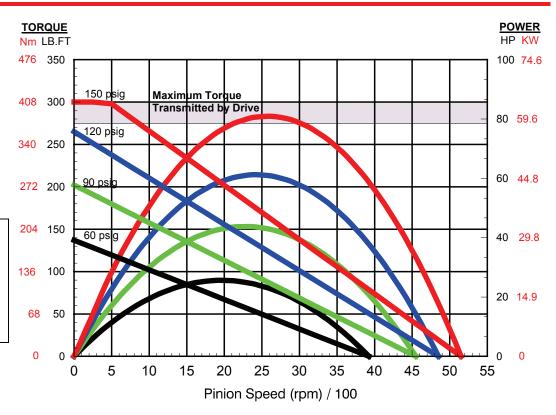


TDI TURBOTWIN T100-D **PERFORMANCE CURVES**

Model: T112-D 12 Nozzles

70° F Compressed Air 7.5:1 Gear Ratio

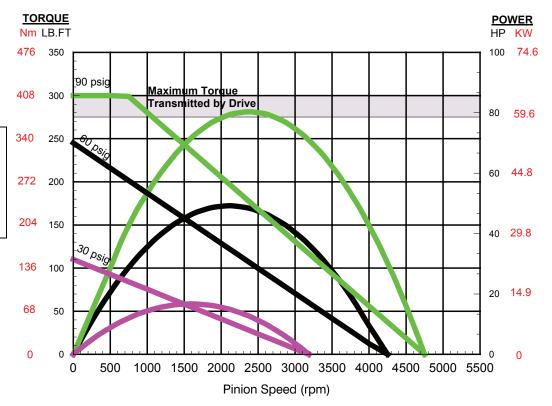
FLOW FLOW INLET (Scfm) (Nm3/h) Pressure 60 PSIG 610 1037 90 PSIG 860 1462 **120 PSIG** 1090 1853 150 PSIG 1360 2312



Model: T121-D 21 Nozzles

70° F Compressed Air 7.5:1 Gear Ratio

INLET FLOW FLOW Pressure (Scfm) (Nm3/h) 30 PSIG 620 1054 60 PSIG 1070 2140 90 PSIG 1560 2652



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